

NOTIFIED BODY No 2330
DEKRA Certification Sp. z o.o.
Solny Square 20, 50-063 Wrocław, POLAND

CERTIFICATE

OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL
No 2330-CPR-FIN113/1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product.

Welded structural steel components and kits

Manufacturing and design of structural components and kits of steel
in EXC1, EXC2, EXC3

according to requirements in EN 1090-2:2009+A1:2011.

Declaration of component properties: ZA.3.3 (Method 2), ZA.3.4 (Method 3a).

produced by:

PAJARINKI OY

METALLITIE 2; 74700 KIURUVESI; Finland

in the manufacturing plant:

PAJARINKI OY

METALLITIE 2; 74700 KIURUVESI; Finland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control

fulfils all the prescribed requirements set out above

This certificate was first issued on 26.02.2015 and amended 01.04.2016 (see annex) and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly with condition, that it will be not suspended or withdraw by the certification body performed FPC certification.
Note: The scope of validity is listed in annex which is an inseparable part of this certificate.



AC 105

Wrocław, 01.04.2016



mgr inż Krzysztof Fendor

**annex to
certificate of conformity of the factory product control
no 2330-CPR-FIN113/1**

Scope of the FPC: manufacturing and design* of steel structures

Kind of products: Welded structural steel components and kits
of classes EXC1, EXC2, EXC3*

Procedure of conformity
assessment and CE
marking: ZA.3.3 (Method 2)*, ZA.3.4 (Method 3a)

Welding technologies:

111	Manual metal arc welding
135	MAG welding with solid wire electrode
136	MAG welding with flux cored electrode
138	MAG welding with metal cored electrode
141	TIG welding with solid filler material (wire/rod)

Material: Acc. to CEN ISO/TR 15608 – material groups 1, 2, 3, 8 and 10

Responsible Welding
Coordinator: Petteri Souru

Authorized deputy: Heikki Korolainen, Aki Kononow*

Confirmation: All the procedures and qualifications for performing the welding works
meet the requirements of the EN 1090-2/A1:2011 standard for the
above materials and welding technologies.

Validity conditions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA Certification Sp. z o.o.. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA certification Sp. z o.o.

* amendments 1.4.2016

DEKRA Certification Sp. z o.o.
Wrocław, date 01.04.2016



AC 159